

# Receiving Report

Date: 13/05/16

Batch No: M12 5606

Supplier: MARNOR

Dart P/O: 19846

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection ☒ N/A ☐  
 Work Order 13/05/16 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 C

Production/Admin: 13/05/15  
 Date 13/05/15  
 Received/Costing CZ  
 Initial CZ

Location

## Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO19846 All Receipt Dates All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-MAR001 Marmon/Keystone Canada Ltd.											
PO19846	1		M304 TR0.750W.120 f	f	5/13/2013	5/15/2013	60.0000	\$3.47	0.0000	0	\$208.45
CAD	No		304 ss round tube .750 x .120w	f	60.0000	LAVO01		\$208.45	0.0000	0	
					5/20/2013	5/15/2013	20.0000	\$3.47	0.0000	0	\$69.48
					20.0000	LAVC01		\$69.48	0.0000	0	
Total Received Quantity:											80.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$277.93
Total Balance Due Quantity:											0.0000



**Marmon/Keystone Canada Inc.**  
SPECIALTY STEELS

## Picking Slip

ORDER: 1133159

Page: 1  
Rep.: GEE  
DATE: 05/10/2013  
TIME: 7:56:01

**Sold To:**

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY

ON CAN

**Ship To:**

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY  
K6A 1K7

ON CAN

Territory: 16T  
Status: 15

**Cust. Order#**

PO19846

**Entry Date:**

05/09/2013

**Ship Via**

TST OVERLAND #222112

**FOB**

BOUCHERVILLE

**ORDER NOTES**

Fax all papers to Linda Lacelle 613-632-1053

rev:01/11 GD

01 -STAINLESS STEEL SEAMLESS TUBE A/SA213 304L 304L NO POLISH  
304L smls tube 3/4"x.120" SA213aw AP  
STS .750 .120 F304L

SALES TYPE: 1

Mapping...

Ship date: 05/10/2013

QTY ORD.... 80 FT 0 IN  
SHP T-D.... 0 FT 0 IN  
SHIP..... 80 FT 0 IN  
WT/FT ..... .807

P u l l e d				R e t u r n e d		B i l l		Initial
Bin	Heat Number	Mill	Pieces @ length	Pieces @ length	Bin	Pieces	Quantity	
	Y2037B		4 x 20'					

RIA-220:

Colour Code Product -

Cust. part#: M304TR0.750W.120

TOTAL WEIGHT

Zone: K6

1 tube 2"

16/3/11/8



CRYSTAL PALACE

MILL TEST CERTIFICATE

ISO9001:2008 PED Material Certificate (No.: QAC0021058/A) DATE OF ISSUE: 2012/8/7

SHANGHAI CRYSTAL PALACE PIPE CO., LTD.  
LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

✓ 2012

CUSTOMER: MARMON/KEYSTONE CANADA INC.		CERTIFICATE NO.: 2012-5-7-B-5								
P.O. NO.: BN3007		ORDER NO.: 2012-05-007-B								
COMMODITY: STAINLESS STEEL SEAMLESS TUBING		GRADE: ASTM A213-10 TP304/TP304L								
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END		HEAT NO. (T12089)								
CHEMICAL CONTENTS (WT%)										
ELEMENTS	C	Mn	P	S	Si	Ni	Cr			
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0-11.0	18.0-20.0			
RESULTS (LADLE)	0.023	0.74	0.040	0.007	0.32	8.07	18.11			
PHYSICAL PROPERTIES										
Dimensions			Weight (kg)	0.2%YS (Mpa)	TS (Mpa)	EL (%)	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO EA26 (100%)
O.D. (inch)	W.I. (inch)	Length (feet)		≥ 205	≥ 515	≥ 35			≤ 80	
0.750	0.120	20	13.5	270	570	62.5	OK	OK	75	OK
REMARKS: AS PER ASTM A213-10a/ASME SA213-10 WALL THICKNESS TOLERANCE AS PER ASTM A269-10 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-12-08-09										
1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY. SHANGHAI CRYSTAL PALACE PIPE CO., LTD										
MANAGER OF QUALITY ASSURANCE DEPARTMENT										
QC REVIEWED SEP 11 2012										

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING

SPECIFICATION: ASTM A213 OR ASME SA213 OR ASTM A269

WALL THICKNESS TOLERANCE PER ASTM A269 AS FOLLOWS:

	PERMISSIBLE OD TOL (IN)	PERMISSIBLE WALL TOL
UP TO 1/2	±0.005	±15%
1/2 TO 1 1/4 EXCL	±0.005	±10%
1 1/4 TO 3 1/2 EXCL	±0.010	±10%
3 1/2 TO 5 1/2 EXCL	±0.015	±10%
5 1/2 TO 8 EXCL	±0.030	±10%

PART NUMBER: M304TRD.DDD(W)TTT | OD | WALL

WHERE "D.DDD" = OUTSIDE DIAMETER IN INCHES  
AND "TTT" = WALL THICKNESS IN INCHES

EG. 0.375" OD X 0.065" WALL TUBING = M304TRD.375W.065

RELEASED  
R 08/10/20  
HJD

B	REFORMAT DWG. ADD SPECS (ZN DB-1), REF PAR 08-020A	CP	08.10.20
A	NEW ISSUE	DS	01.06.09
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.10.20		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO.	REV. B
M304TR	SHEET 1 OF 1
TITLE	SCALE
304/316 ROUND TUBING	NTS
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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO19846

Purchase Order Date 5/9/2013

PO Print Date 5/9/2013

Page Number 1 of 1

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

Contact Name

Vendor Phone 800 361 8142

Vendor Fax 450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
6/13/2013

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TR0.750W.120	304 ss round tube .750 x .120w	5/13/2013 Yes	60.00 f	TST ground	\$3.5000	\$210.00
1	M304TR0.750W.120	304 ss round tube .750 x .120w	5/20/2013 Yes	20.00 f	TST ground	\$3.5000	\$70.00

Special Inst:

MATERIAL AISI 304/316 SEAMLESS  
STAINLESS  
STEEL SQUARE TUBING AS PER ASTM  
A554 MILL FINISH  
OR ASTM A260 MILL FINISH

PO Total:

\$280.00

**MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY**

No substitution or deviation without  
consent.

Certificate of Conformity or Material  
Certification required - YES NO

Change Nbr: 1

Change Date: 5/9/2013